

## Bio-stable water-soluble metalworking fluid

# MORESCO-TOOLMATE BS-39

# **♦** Description

MORESCO-TOOLMATE BS-39 is a bio-stable type metalworking fluid and may be used for a long period of time without additional of any biocide. TOOLMATE BS-39 is effective for non-ferrous metal, mainly aluminum and also for ferrous metal.

#### ◆ Characteristics

## ☆ Excellent putrefaction prevention property

Reduce environmental problem and factory maintenance expense.

#### $\Leftrightarrow$ Excellent Stability

Excellent in Bio-stable and Emulsion, good benefit for long time used by without any additional of biocide.

#### *☆Excellent washing property*

Non stickiness to the machine and product

#### ☆ Chlorine-free, Formaldehyde-free

Suppress chlorine additive with new extreme pressure additive that is friendly to the environment. And also don't have any formaldehyde that is friendly for user.

## ♦ General Properties

## a. Neat fluid

Appearance		Light brown transparent
Density	$15^{\circ}\mathrm{C}$ g/cm $^{3}$	0.973
Viscosity	$40~^{\circ}\mathrm{C}~\mathrm{mm}^2\mathrm{/s}$	41
Flash point	$^{\circ}\mathrm{C}$	None

### b. Diluted (30 times) fluid

Appearance	White semi-transparent
pH	9.1

## ♦ How to Use

Add 1 part of neat fluid to 15~40 parts of soft water and mix thoroughly

## **♦**Storage

Please refer to Material Safety Data Sheet (M.S.D.S)

# ◆ Package

18 liters / can

200 liters / drum

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